

# **Baldor-Reliance® NEMA motors**

ABB is the leading global marketer, designer, and manufacturer of NEMA motors. For more than 100 years, Baldor-Reliance industrial electric motors have been designed for quality, reliability, and efficiency.

We believe that building a sustainable tomorrow takes all of us – the company, employees, customers, suppliers, and the communities in which we live and work. We are making long-term investments in our customer-first culture with technology, processes, and people to ensure the industry can rely on us to deliver the NEMA motors they need.

## BALDOR · RELIANCE

#### General purpose motors Product / offering Features and benefits Suggested applications ID load\* Single phase motors · Vibration dampening base to reduce noise Pumps, fans, compressors, material · Dynamically balanced rotor to increase bearing life Totally enclosed Superior switch design to optimize torque profile handling, machine • 0.08-15 Hp (0.06-11 kW) · Robust heavy-gauge steel for durability tools, general industrial Open drip proof · C-face designs have locked driven end bearing to equipment • 0.17-10 Hp (0.12-7.5 kW) allow for mounting in any position Learn more Three phase motors • Inverter duty motors suitable per NEMA MG1 Variable Pumps, fans, · Cast iron frame makes F1 to F2 conduit box compressors, material Torque Totally enclosed (VT), conversion simple handling, machine • 0.125-400 Hp (0.09-298 kW) · C-face designs have locked driven end bearing to tools, general industrial Constant Open drip proof allow for mounting in any position Torque equipment • 0.25-450 Hp (0.18-336 kW) Footless designs available to reduce overall weight (CT) and improve safety 3 year warranty Learn more

| Product / offering   | Features and benefits   | Suggested applications   | ID load*  |
|--|---|--|---|
| Severe Duty XT motors  Totally enclosed, three phase • 1-300 Hp (0.75-224 kW)  Learn more  | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Robust cast iron frame</li> <li>Easy-to-read laser etched nameplate</li> <li>C-face designs have locked driven end bearing to allow for mounting in any position</li> <li>Multi-color leads for easy connection</li> <li>Division 2, Class I, Group A,B,C,D markings on nameplate</li> <li>Sealed bearings on 143T-256T frames</li> <li>3 year warranty</li> </ul> | Severe duty applications in chemical, oil and gas, pulp an paper, bulk material handling, water and wastewater, and power generation.            | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Severe Duty XEX motors  Totally enclosed, three phase • 1-900 Hp (0.75-670 kW)  Learn more | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Robust cast iron frame</li> <li>Regreasable bearings on all frame sizes</li> <li>C-face designs have locked driven end bearing to allow for mounting in any position</li> <li>Easy-to-read 304-stainless steel nameplate</li> <li>Division 2, Class I, Group A,B,C,D markings on nameplate</li> <li>3 year warranty</li> </ul>                                     | Applications within severe process industries including pumps, fans, compressors, material handling, machine tools, general industrial equipment | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |

<sup>\*</sup>ID load is the inverter duty load type

Severe duty motors

| Severe duty motors continued Product / Offering   | Features and benefits   | Suggested applications  | ID load*  |
|---|---|---|---|
| IEEE 841XL motors  Totally enclosed, three phase • 1-350 Hp (0.75-260 kW)  Learn more   | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Meets and exceeds the requirements for IEEE Std 841™-2021</li> <li>Patented PLS lubrication system to extend operating life</li> <li>Division 2, Class I, Group A,B,C,D markings on nameplate</li> <li>IP56</li> <li>Meets IEEE 45 on nameplate</li> <li>IEEE 841 test report ships with the motor</li> <li>5 year warranty</li> </ul>   | Applications within severe process industries including chemical, oil and gas, pulp and paper, metal and foundries, bulk material handling and power generation | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT)       |
| IEEE 841XL vertical solid shaft P-Base motors  Totally enclosed three phase Normal thrust • 3-75 Hp (2.2-56 kW) Medium thrust • 3-40 Hp (2.2-30 kW) High thrust • 50-75 Hp (37.3-56 kW)  Learn more | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Meets and exceeds the requirements for IEEE Std 841™-2021</li> <li>Patented PLS lubrication system to extend operating life</li> <li>Division 2, Class I, Group A,B,C,D markings on nameplate</li> <li>Vertical lifting provisions for ease of installations</li> <li>5 year warranty</li> </ul>   | Applications within severe process industries. Vertical turbine pumps, inline pumps, end suction pumps.   | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT)       |
| IEEE 841 / 661XL motors Totally enclosed, three phase • 5-75 Hp (3.7-60 kW)  Learn more   | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Meets and exceeds the requirements for IEEE Std 841<sup>TM</sup>-2021</li> <li>Roller bearing for belted applications, 40,000hr L10 life per API 661</li> <li>Vertical lifting provisions for shaft up and down mounting</li> <li>Patented PLS lubrication system to extend operating life</li> <li>IP56 enclosure: dome shaft slinger, bronze labyrinth shaft seal, gasketed conduit box and cover</li> <li>Division 2, Class I, Group A,B,C,D markings on nameplate</li> <li>Meets IEEE 45 on nameplate</li> <li>IEEE 841 test report ships with the motor</li> <li>5 year warranty</li> </ul> | Belt driven heat exchangers   | Variable<br>Torque<br>(VT)                                      |
| Crusher duty motors  Totally enclosed, three phase • 5-600 Hp (3.7-445 kW)  Learn more  | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>High torque NEMA Design A, exceeds NEMA Design C torques</li> <li>1.255F up to 100 Hp, 1.155F over 100 Hp</li> <li>Easy-to-read 304 stainless steel nameplate</li> <li>Oversized ball bearings up to 50 Hp, ball and roller bearings from 60Hp and up</li> <li>IP55 thru L449 frame. IP66 for 586/7/8 frames include ODE insulated bearing</li> <li>3 year warranty</li> </ul>   | Aggregate/cement<br>crushers, belt conveyors,<br>screens, above ground<br>mining equipment  | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT)       |
| RPM XE - extreme efficient motors  Totally enclosed, three phase • 10-100 Hp (7.5-75 kW)  Learn more  | <ul> <li>Designed for across the line operation</li> <li>Operates at true synchronous speed regardless of load</li> <li>Efficiency two to four levels above NEMA Premium® (up to IE5)</li> <li>Severe duty NEMA Design B, 1.15SF (TEFC 1800 RPM)</li> <li>Power dense and standard NEMA frame sizes</li> </ul>  | Centrifugal fan and pumps, continuous applications, compressors, applications demanding reduced weight or inertia   | Variable Torque (VT), Constant Torque (CT), Constant Power (CP) |
| Quarry duty motors  Totally enclosed, three phase • 2-10 Hp (1.5-7.5 kW)  Learn more  | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>High torque NEMA Design C torques</li> <li>Steel band frame with cast iron endplates and conduit box for rugged design</li> <li>IP55 enclosure for extra protection</li> <li>3 year warranty</li> </ul>  | Above ground mining,<br>belt conveyors, bulk<br>material handling   | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT)       |

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PRODUCT OFFERING

| Severe duty motors continued   |               |   |  |   |
|--|---------------|---|--|---|
| Product / Offering   |               | Features and benefits   | Suggested applications   | ID load*  |
| Dirty Duty® Plus  Totally enclosed, three phase  • 0.5-10 Hp (0.37-7.5 kW)   |               | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Meets IEEE 45 on nameplate</li> <li>Epoxy paint system passed over 2,000 hour salt fog test per ASTM B 117</li> <li>Steel band frame with cast iron endplates and conduit box for rugged design (IP56)</li> <li>Permanently lubricated, double sealed ball bearings</li> </ul>   | Pumps, conveyors,<br>marine  | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Learninore   |               | to extend operating life - 3 year warranty  |  |   |
| Washdown duty motors   |               |   |  |   |
| Product / offering   | Total Control | Features and benefits   | Suggested applications   | ID load*  |
| Food Safe stainless steel motors  Totally enclosed, three phase  • 0.5-30 Hp (0.37-29 kW) Totally enclosed, single phase  • 0.5-1 Hp (0.37-0.75 kW) Close coupled pump  • 1-20 Hp (0.75-15 kW)  Learn more |               | <ul> <li>Three phase motors are inverter duty suitable per NEMA MG 1</li> <li>300 series stainless steel</li> <li>Individually welded feet for ease of cleaning</li> <li>Smooth contours and advanced sealing</li> <li>Encapsulated, color coded leads and epoxy encapsulated windings</li> <li>Exceeds IP69 for water</li> <li>Removable condensation drains in each nameplate</li> <li>Available with AEGIS shaft grounding ring 1/2 - 10 Hp (0.37- 7.5 kW)</li> <li>3 year warranty</li> </ul> | Food processing where reliability in intense cleansing environments is of utmost importance.                   | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Stainless Steel  Totally enclosed, three phase  • 0.33-20 Hp (0.25-15 kW)  Learn more  |               | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>300 series stainless steel motor frame, endplates, conduit box, shaft, base and hardware</li> <li>IP56</li> <li>Labyrinth seals on both ends</li> <li>3 year warranty</li> </ul>   | Food processing,<br>packaging equipment<br>in harsh cleaning<br>environments.                                  | Variable Torque (VT), Constant Torque (CT)                |
| Paint-free Totally enclosed, three phase • 0.5-10 Hp (0.37-7.5 kW)  Learn more   |               | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>No exterior paint</li> <li>300 series stainless steel motor frame, base, shaft and hardware</li> <li>IP55</li> <li>Labyrinth seal on drive end shaft extension</li> <li>3 year warranty</li> </ul>   | Food processing, packaging equipment where frequent wash cycles can compromise the surface of a painted motor. | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| White washdown motors  Totally enclosed, Single phase  • 0.50-1.5 Hp (0.37-1.12 kW) Totally enclosed, three phase  • 0.33-20 Hp (0.25-15 kW)  Learn more   | Sip           | Three phase motors are inverter duty suitable per NEMA MG1 300 series stainless steel hardware Stainless steel shaft extensions Neoprene gaskets, double sealed ball bearings White epoxy, corrosion resistant finish Available in jet pump, close-coupled pump, brake motor, feather picker and cut saw for poultry processing IP55 3 year warranty  | Food processing and packaging equipment where washdown conditions occur.                                       | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| White washdown feature<br>cast iron motors<br>Totally enclosed,<br>three phase<br>• 5-75 Hp (3.7-56 kW)  | 6             | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>White epoxy, corrosion resistant finish</li> <li>300 series stainless steel hardware</li> <li>Stainless steel shaft extensions</li> <li>Available in standard, C-face and close-coupled pump mounting</li> <li>IP55</li> <li>3 year warranty</li> </ul>  | Food processing, packaging equipment where washdown conditions occur, pumps and wastewater processing.         | Variable Torque (VT), Constant Torque (CT)                |

| Explosion proof motors  |   |  |   |   |
|---|---|--|---|---|
| Product / offering  |   | Features and benefits  | Suggested applications  | ID load*  |
| General purpose XP motors  Totally enclosed, single phase  0.25-5 Hp (0.18-3.7 kW) Totally enclosed, three phase  0.25-60 Hp (0.18-45 kW)   |   | <ul> <li>Three phase motors are inverter duty motors suitable for NEMA MG1 (above 1 Hp)</li> <li>UL and CSA approved for Division 1, Class I, Group D, Class II Group F &amp; G</li> <li>Normally closed thermostats (&gt; 1 Hp)</li> <li>3 year warranty</li> </ul>   | Pumps, fans, conveyors in customer specified Division 1 hazardous locations.  | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Learn more  |   |  |   |   |
| Severe duty XP  | 0 | Inverter Duty motors suitable for NEMA MG1   | Pumps, fans, conveyors  | Variable  |
| Totally enclosed,<br>three phase<br>• 1-250 Hp (0.75-186 kW)  |   | <ul> <li>UL and CSA approved for Division 1, Class I, Groups C &amp; D, Class II Group E, F &amp; G</li> <li>UL listed breather drain to protect against humidity</li> <li>Normally closed thermostats</li> <li>Suitable for 55°C ambient at 1.0SF</li> <li>IP55 thru 320 frame, IP66 360 frame and larger</li> </ul>  | in customer specified<br>Division 1 hazardous<br>locations.   | Torque<br>(VT),<br>Constant<br>Torque<br>(CT)             |
| Leammore  |   | 3 year warranty  |   |   |
| Drill rig duty XP  Totally enclosed, three phase • 0.25-200 Hp (0.37-150 kW)  |   | <ul> <li>Inverter Duty motors suitable for NEMA MG1</li> <li>UL and CSA approved for Division 1, Class I, Groups C &amp; D</li> <li>UL listed breather drain to protect against humidity</li> <li>Normally closed thermostats</li> <li>Suitable for 55°C ambient at 1.0SF</li> </ul>   | Pumps, fans, conveyors, on and off shore rig service bulk fuel terminals, transfer stations in customer specified Division 1              | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Learn more  |   | <ul><li>IP55 enclosure marked on nameplate</li><li>3 year warranty</li></ul>   | hazardous locations.  |   |
| Drill rig duty XP close coupled pump Totally enclosed, three phase • 3-10 Hp (2.2-7.5 kW)   |   | <ul> <li>Inverter Duty motors suitable for NEMA MG1</li> <li>UL and CSA approved for Division 1, Class I, Groups C &amp; D with T3C temperature code</li> <li>Close coupled pump design avialable in 240/460 and 575volt.</li> <li>UL listed breather drain to protect against humidity</li> <li>Normally closed thermostats</li> <li>IP55 enclosure, marked on nameplate</li> </ul>   | Customer specified<br>Division 1 hazardous<br>area, chemical, oil and<br>gas industrial pumps,<br>fixed and variable speed<br>operations. | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Learn more  |   | 3 year warranty  |   |   |
| Pump motors   |   |  |   |   |
| Product / offering  |   | Features and benefits  | Suggested applications  | ID load*  |
| Jet motors (56J)  Totally enclosed, three phase  0.33-3 Hp (0.25-2.2 kW) Open drip proof, three phase  0.33-3 Hp (0.25-2.2 kW) Totally enclosed, single phase  0.33-2 Hp (0.25-1.5 kW) Open drip proof, single phase  0.33-3 Hp (0.25-2.2 kW) |   | <ul> <li>Three phase motors are inverter duty suitable per NEMA MG1</li> <li>Sturdy steel frame, cast aluminum endplates, with steel bearing seat inserts to reduce weight and enhance reliability</li> <li>Opposite drive end shaft is slotted for easy installation</li> <li>Dynamically balanced rotor to reduce noise and increase bearing life</li> <li>Single phase products have automatic thermal overload protection</li> <li>Single phase products have superior switch design to optimize torque profile</li> <li>Offered in explosion proof and washdown enclosures</li> </ul> | Residential and industrial pumps, commercial machinery, food and beverage, wastewater and agricultural applications.                      | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |

<sup>\*</sup>ID load is the inverter duty load type

| Product / offering  | Features and benefits Suggested applications   | ID load* |
|---|--|----------|
| Close coupled pump motors   | Three phase motors are inverter duty suitable per  Residential and                           | Variable |
|   | NEMA MG1 industrial pump   | Torque   |
| Totally enclosed,   | Motor flange and shaft are designed to support the applications requiring                    | (VT),    |
| three phase   | pump unit JM, JP and West Coast  | Constan  |
| • 1-50 Hp (0.75-37 kW)  | Oversized ball bearings with locked drive end     Fit.                                       | Torque   |
| Open drip proof,  | construction to minimize endplay   | (CT)     |
| three phase   | Available with shaft grounding protection for VFD  | (,       |
| <ul> <li>1-75 Hp (0.75 - 56 kW)</li> <li>Totally enclosed,</li> </ul> | driven pumps   |          |
| *   | Offered in explosion proof and washdown  |          |
| single phase<br>• 3-5 Hp (2.24-3.7 kW)                                | enclosures   |          |
| Open drip proof,  | • 3 year warranty  |          |
| single phase  |  |          |
| • 3 - 10 Hp (2.24 - 7.5 kW)   |  |          |
| · 5 10 Hp (2.24 7.5 kw)   |  |          |
| Learn more  |  |          |
|   |  |          |
| Vertical p-base motors  | Inverter duty motors suitable per NEMA MG1 Centrifugal pumps,                                | Variable |
| Normal thrust   | <ul> <li>Vertical lifting provisions for ease of installation sump pumps, turbine</li> </ul> | Torque   |
| • 3-75 Hp (2.24-56 kW)  | Severe duty construction for harsh environments pumps, in-line pumps,                        | (VT),    |
| Medium thrust   | (cast iron construction with corrosion-resistant fans, aerators, mixers,                     | Constan  |
| • 3-40 Hp (2.24-30 kW)  | epoxy finish) autoclaves.  | Torque   |
| High thrust   | Easy-to-read stainless steel nameplate   | (CT)     |
| • 50-75 Hp (37-56 kW)   |  |          |
| Learn more  |  |          |
| Submersible motors  | Inverter duty motors suitable for NEMA MG1     Wet and dry pit pump                          | Variable |
| Totally enclosed,   | 416 stainless steel shaft applications; slurry   | Torque   |
| Wet pit/15 minutes in air   | • Two NC thermostats pumps, aerators, mixers   | (VT),    |
| • 1-450 Hp (0.75-336 kW)  | • UL listed and CSA certified  | Constan  |
| Dry pit/ continuous in air  | Division 1, Class I, Groups C & D, T3C   | Torque   |
| • 1-150 Hp (0.75-112 kW)  | (T2A on Inverter)  | (CT)     |
| -   | 5 year pro-rated warranty  |          |
| Learn more  |  |          |
| mmersible motors  | Inverter duty motors suitable for NEMA MG1 Capable of running                                | Variable |
| Totally enclosed,   | P-base or C-face mounting under water for two  | Torque   |
| three phase   | Totally enclosed, blower-cooled enclosure weeks under maximum                                | (VT),    |
| • 5-250 Hp (3.73-186 kW)  | Patented immersible motor sealing system depth of 30ft of                                    | Constan  |
| 0 200 mp (em 0 200 mm)  | • IP67 water. Used in dry pit  | Torque   |
|   | Space heaters standard applications in flood   | (CT)     |
| Learn more  | plains and in slurry pits.   |          |
| Fire pump motors  | Inverter duty motors suitable for NEMA MG1  UL listed fire pumps                             | Variable |
|   | Closed coupled pump installed per NFPA-20.   | Torque   |
| Three phase, foot mounted • 10 - 300 Hp (7.5 - 224 kW)                | NEMA Design B, 60Hz  | (VT),    |
| Three phase footless  | • UL file E481231  | Constan  |
| • 10 - 100 Hp (7.5 - 75 kW)   | Open drip proof enclosure for relatively clean and   | Torque   |
| 20 100 Hp (1.5 - 15 kw)   | dry environments   | (CT)     |
|   | Exterior red paint RAL3002   |          |
| Learn more  |  |          |
|   |  |          |

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| HVAC motors  |   |   |  |   |
|--|---|---|--|---|
| Product / offering   |   | Features and benefits   | Suggested applications   | ID load*                                      |
| Critical Cooling motors  TEAO and TEFC, three phase induction • 1-30 Hp (0.75-22.4 kW) TEFC, three phase FASR (IE5+) • 5-20 Hp (3.7-15 kW)  Learn more |   | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>Lifetime warranty against bearing failures caused by shaft currents</li> <li>Hybrid ceramic bearings on both motor ends</li> <li>Two rotor designs: standard induction (NEMA Premium/IE3) or FASR (ultra premium/IE5+)</li> <li>5 year warranty</li> </ul>   | Mission-critical HVAC applications in data centers, hospitals, clean rooms, commercial and industrial buildings. Ideal for fan arrays, CRAC (computer room AC), and variable speed applications. | Variable<br>Torque<br>(VT)                    |
| Shaft grounded motors  | _ | Inverter duty motors suitable per NEMA MG1  | Fans, pumps, blowers,  | Variable                                      |
| (-BG) Baldor-Reliance shaft<br>grounding brush<br>• 1-50 Hp (0.75-37 kW)<br>(-G) AEGIS bearing protection<br>rings<br>• 1-100 Hp (0.75-75 kW)          |   | Enclosed or Open Drip Proof, foot mounted, C-face     Internally mounted shaft grounding brush or ring to mitigate shaft currents     Class H insulation     3 year warranty  | unit handling, HVAC systems, variable speed applications.  | Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| Learn more   |   |   |  |   |
| Chiller/cooling<br>tower motors  Totally enclosed,<br>three phase  3-60 Hp (2.2-45 kW)<br>Inverter duty  1-100 Hp (0.75-75 kW)                         |   | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>TEFC and TEAO designs</li> <li>Designed for wet, high humidity environments</li> <li>4 barrier shaft sealing system</li> <li>Available with internally mounted AEGIS shaft grounding ring and space heaters</li> <li>IP55</li> <li>Multiple lifting provisions</li> <li>3 year warranty</li> </ul> | Belted or drive shaft<br>chiller/cooling towers,<br>fans, pumps, air<br>handling systems.  | Variable<br>Torque<br>(VT)                    |
| Learn more   |   |   |  |   |
| General HVAC motors  Totally enclosed, open drip proof, three phase • 1-100 Hp (0.75-75 kW)  |   | <ul> <li>Inverter duty motors suitable per NEMA MG1</li> <li>External provisions for shaft current mitigation</li> <li>ODP and TEFC design with ball bearings and plugged grease packages</li> <li>3 year warranty</li> </ul>   | Heating, ventilation, air conditioning blower and fan motors.  | Variable<br>Torque<br>(VT)                    |
| Learn more   |   |   |  |   |
| Fan and blower   |   | Three phase motors are inverter duty suitable per   | Blowers, fans,   | Variable                                      |
| Open drip proof,<br>single phase • 0.25-1.5 Hp (0.18-1.1 kW) Open drip proof,<br>three phase • 0.25-5 Hp (0.19-3.7 kW)                                 |   | NEMA MG1  Resilient cushion base for low noise and reduced vibration  Terminal panel for ease of connectivity  Lubed for life double shielded bearings  Automatic thermal overload protection   | condensers, unit<br>heaters, air circulation,<br>ventilation, freezers.  | Torque<br>(VT)                                |
| Learn more   |   |   |  |   |

<sup>\*</sup>ID load is the inverter duty load type

#### ID load\* Product / offering Features and benefits Suggested applications Application specific HVAC · Motors designed to cover a wide range of Used in ventilation. Variable motors applications and industries with very specific air-over, condenser. Torque requirements. fan and blower motor, (VT) Condenser fans direct-drive and yoke/ • 0.5-1.5 Hp (0.37-1.1 kW) pedestal fan designs Direct drive fans • 0.25-1 Hp (0.2-0.75 kW) Yoke/Pedestal fan • 0.25-0.5 Hp (0.2-0.37 kW) Ventilation fan • 0.5-1 Hp (0.37-0.75 kW) Learn more Farm duty motors Product / offering Features and benefits **Suggested applications** ID load\* · Three phase motors are inverter duty suitable per Agricultural fans and Variable General farm duty motor NEMA MG1 blowers, pumps and Torque Single phase (VT), Lubed for life double sealed bearings other general purpose • 0.33-16 Hp (0.25-12 kW) Lip seal and v-ring slinger on drive end for ingress applications. Constant Three phase Torque protection • 0.5-100 Hp (0.37-75 kW) · Two part epoxy paint for tough environments (CT) Learn more Variable Grain drying motors · Three phase motors are inverter duty per NEMA MG1 High pressure grain · Screens on open drip proof models to protect drying, centrifugal and Torque Centrifugal fan against debris vane axial fans, aeration, (VT), • 3-50 Hp (2.2-37 kW) · Lubed for life double sealed bearings and stirring Constant Vane axial fan · Longer than NEMA shaft lengths Torque • 1.5-15 Hp (1.12-11.2 kW) · Two part epoxy paint for tough environments (CT) Universal crop dryer • 5-15 Hp (3.7-11.2 kW) Aeration fan • 0.5-3 Hp (3.7-2.2 kW) Grain stirring • 1.5 Hp (1.1 kW) Learn more Application specific • Three phase motors are inverter duty per NEMA MG1 Mechanical gates and Variable farm duty motors · Lubed for life double sealed bearings doors, hoists, bulk Torque • Two part epoxy paint for tough environments feeders, poultry feed (VT), Auger drive Constant · Modified design to suit your farm duty application auger drives, aeration • 0.33-1.5 Hp (0.25-1.1 kW) fans, confinement Torque Dairy vacuum pump houses, exhaust fans, (CT) • 7.5-10 Hp (5.6-7.5 kW) incubator and hatchery (PSC) direct drive fan fans, grille mount vent 0.25-1 Hp (0.2-0.75 kW) fans, metering pumps, Incubator/hatchery vent fan vacuum pumps, HVAC • 0.33 Hp (0.25 kW) condensers and more. Instant reversing • 0.33-1 Hp (0.25-0.75 kW) Irrigation tower drive • 0.75-2 Hp (0.55-1.5 kW) Metering pump • 0.33 Hp (0.25 kW) Learn more

**HVAC motors** continued

#### **Definite purpose motors** Product / offering Features and benefits Suggested applications ID load\* Definite purpose motors Three phase motors are inverter duty suitable per 2 speed applications, Variable NEMA MG1 pressure washers, Torque • 0.13-500 Hp (0.09-373 kW) (VT), Motors designed to cover a wide range of woodworking, Pre-1952 NEMA U-frame, applications and industries with very specific Constant requirements. automotive duty Torque Learn more (CT) **Unit handling** Product / offering Features and benefits Suggested applications ID load\* General unit handling Three phase motors are suitable for inverter use per Conveyors, baggage Constant motors NEMA MG 1 handling, unit handling, Torque · Low profile F-3 conduit box on 56 and 140T frames packaging, door (CT) Totally enclosed, · Footed frames include slotted feet for easy operators, elevators, single and three phase mounting on OEM conveyors • 0.5-7.5 Hp (0.37-5.6 kW) UL/CSA recognized and CE certified • 3 year warranty Learn more High cycle brake motors • Inverter duty motors suitable per NEMA MG1 Frequent start/stop Constant · Cast aluminum frame design for increased thermal applications, conveyors, Torque Totally enclosed, dissipation baggage handling, unit (CT) three phase handling, packaging, · Low inertia, high efficiency motor • 0.5-3 Hp (0.37-2.2 kW) · Fast action DC brake with integral rectifier door operators. elevators, hoists. Learn more D-series brake motors · Inverter duty motors suitable per NEMA MG1 Conveyors, baggage Constant Low profile F-3 conduit box on most designs handling, unit handling, Torque Totally enclosed, packaging, door · Fast action spring set DC brake with integral (CT) three phase rectifier operators, elevators, • 0.5-10 Hp (0.37-7.5 kW) Magnetically released power-off type brakes flange hoists. mounted to motor with a manual release lever Learn more Short-series brake motors • Inverter duty motors suitable per NEMA MG1 Conveyors, baggage Constant handling, unit handling, Low profile F-3 conduit box on most designs Torque Totally enclosed, · Fast action spring set DC brake with integral packaging, door (CT) three phase operators, elevators, • 1/2-5 Hp (0.37-3.7 kW) • Magnetically released power-off type brakes hoists. integrally mounted to the motor for compact design Learn more

| Variable speed motors |
|-----------------------|
| Product / offering    |

### EC Titanium™

Motor only

- 1-20 Hp (0.75-15 kW) Integrated motor-drive (top mount)
- 1-10 Hp (0.75-7.5 kW) Integrated motor-drive (axial mount)
- 1-7.5 Hp (0.75-5.5 kW)

Learn more



- Features and benefits
- For inverter use only
   FASR rotor (Ferrite Assisted Synchronous Reluctance) technology
- · IE5+ motor efficiency
- Permanent magnet PWM AC drive control
- Internal shaft grounding brush for shaft current mitigation
- IP54
- Built in ABB Ability<sup>™</sup> and Bluetooth communications
- C-face, footed and footless design, and plenum use aluminum housing designs available

## **Suggested applications**Fans, pumps,

Fans, pumps, compressors, HVAC systems, variable speed applications, general purpose applications.

Variable Torque (VT), Constant Torque (CT)

ID load\*

| *ID load | l is the | inverter | duty | load type |
|----------|----------|----------|------|-----------|

PRODUCT OFFERING

| Product / offering  | Features and benefits   | Suggested applications  | ID load*   |
|---|---|---|--|
| AC laminated frame - RPM AC motors  | For inverter use only     Power dense square laminated frame     Internal shaft grounding brush for shaft current   | Centrifugal pumps and fans; plastic extruders, winders, crane and                             | Variable<br>Torque<br>(VT),                          |
| Totally enclosed and DPG-FV (drip-proof guarded force vent) • 5-1750 Hp (3.73-1305 kW)                  | mitigation  Continuous torque performance from zero to base speed  3 thermostats, one per phase  Class H insulation with and without encoders   | hoists, traction, oil<br>drilling, test stands.   | Constant<br>Torque<br>(CT),<br>Constant<br>Power     |
| Learn more  | <ul> <li>1000:1 constant torque speed range</li> <li>Rotor options: standard induction, interior permanent magnet and caged-IPM designs</li> <li>ABB Ability™ smart sensor mounting provisions</li> </ul>                             |   | (CP)   |
| AC V*S Master motors Inverter Duty  • 0.33-300 Hp (0.25-224 kW) Vector Duty  • 0.5-300 Hp (0.37-224 kW) | Constant torque performance across entire speed range Provisions for encoder mounting Vector Duty available for closed loop system One thermostat per phase Inverter duty motor with feedback provision 3 normally closed thermostats | Extruders, conveyors, crane and hoist, winders, web processing, process control, test stands. | Variable Torque (VT), Constant Torque (CT), Constant |
| Learn more  | • 3 year warranty   |   | Power<br>(CP)  |
| Direct drive cooling tower motors   | For inverter use only     RPM AC synchronous PM motor with laminated  | Wet and dry cooling<br>towers, Air cooled   | Variable<br>Torque                                   |
| Totally enclosed,<br>three phase<br>• 7.5-250 Hp (5.6-186 kW)   | finned construction  Increased system reliability with the replacement of gearbox and jack shaft  Smaller footprint design Quieter operation  | condensers, air cooled<br>heat exchangers   | (VT)   |
| Learn more  |   |   |  |

| Marine Duty motors                                 |   |  |  |  |  |
|--|---|--|--|--|--|
| Product / offering                                 |   | Features and benefits  | Suggested applications   | ID load*   |  |
| Reliance Duty Master • 1/5-500 Hp (0.15 - 373 kW)  | 0 | Compliance with the highest performance standards<br>(MIL-I-45208 inspection, MIL-M-17059 Fractional<br>Hp AC motors, MIL-M-17060 Integral Hp AC motors,<br>MIL-DTL-17060 Integral Hp AC motors, MIL-P-17840<br>pumps, and MIL-F-18953 fans) | Designed for optimized<br>performance and longer<br>life in critical above-<br>deck and below-deck<br>applications           | Variable<br>Torque<br>(VT),<br>Constan<br>Torque         |  |
| Learn more   |   | <ul> <li>Customized testing, inspection and software</li> <li>Navy approved sealed insulation system per MIL-STD-2037</li> <li>Designed in accordance with international industry standards (IEEE 45, USCG, ABS, NEMA MG1)</li> </ul>        |  | (CT)   |  |
| Marine duty motors • 1/5-3000 Hp (0.15 - 2,237 kW) |   | Inverter duty motors suitable per NEMA MG1     Designed in accordance with international standards (IEEE 45, USCG, ABS, Lloyd's Register, DNV)     Stainless steel nameplate     Corrosion proof hardware     Marine duty insulation         | Utilized across the marine industry on marine vessels, offshore platforms, passenger ships, and ocean-going vessels. Winches | Variable<br>Torque<br>(VT),<br>Constan<br>Torque<br>(CT) |  |
| Learn more   |   |  | and cranes, drives,<br>propulsion, thrusters,<br>steering gears,<br>compressors, pumps,<br>fans and air handling             |  |  |

<sup>\*</sup>ID load is the inverter duty load type

| Servo motors   |   |  |   |
|--|---|--|---|
| Product / offering   | Features and benefits   | Suggested applications   | ID load*  |
| AC brushless B-series motors  • 1.63-20 Nm continuous torque  Learn more                 | B-series does not utilize rare earth magnets for an eco-friendly and sustainable design Used for high precision Low cogging with minimal ripple Design is interchangeable with C and N-Series for versatility CURus/CE certified quality design   | Machine tools, labeling, medium to high inertia applications, large loads, material handling, winding, and fast cycle time applications. | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| AC brushless C-series motors Totally enclosed • 1.2-134 Nm continuous torque  Learn more | <ul> <li>Peak torques 3x continuous</li> <li>Designed with bonded neodymium magnets and medium inertia rotor for load inertia matching</li> <li>Completely encapsulated winding</li> <li>Multiple feedback types</li> <li>cURus/CE certified quality design</li> </ul>  | Cut-to-length, flying<br>shear, machining,<br>labeling, material<br>handling, winding,<br>robotics.                                      | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| AC brushless N-series motors Totally enclosed 0.4-40 Nm continuous torque  Learn more    | Peak torques are 4x continuous Designed with bonded neodymium magnets and medium inertia rotor for load inertia matching Completely encapsulated winding Multiple feedback types CURus/CE certified quality design  | Cut-to-length, flying<br>shear, machining,<br>labeling, material<br>handling, winding, 3D<br>printing, robotics.                         | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| AC brushless stainless steel motors (SSBSM)  • 0.45-3.6 Nm continuous torque  Learn more | <ul> <li>Peak torques 3-4x continuous</li> <li>All stainless steel construction (304 housing, 416 shaft)</li> <li>Watertight sealed to IP67 and 1500 psi for washdown applications</li> <li>FDA shaft seal</li> <li>Laser etched nameplate</li> <li>Standard and low inertia models available</li> <li>BISSC/UL/CSA/CE agency approved</li> </ul> | Packaging, food<br>handling, bakery<br>machinery, beverage<br>equipment, measuring<br>dispensing equipment.                              | Variable<br>Torque<br>(VT),<br>Constant<br>Torque<br>(CT) |
| HDS series  • 0.7-53 Nm continuous torque  Learn more                                    | Peak torques 3x continuous Features neodymium magnet for improved performance Less than 2% cogging torque Compact, segmented lamination design Completely encapsulated winding UL, CE   | Cut-to-length, flying<br>shear, machining,<br>labeling, material<br>handling, winding, 3D<br>printing, robotics.                         | Variable Torque (VT), Constant Torque (CT)                |

<sup>\*</sup>ID load is the inverter duty load type

| DC motors   |      |   |  |   |
|---|------|---|--|---|
| Product / offering  |      | Features and benefits   | Suggested applications   | ID load*  |
| Fractional DC  Wound field NEMA & IEC  0.25-3 Hp (0.18-2.2 kW) Permanent magnet NEMA & IEC  0.25-5 Hp (0.18-3.7 kW)  Learn more |      | <ul> <li>Inverter duty operation from SCR controls (20:1 constant torque with 90 or 180VDC armatures)</li> <li>Two designs available: wound field and permanent magnet</li> <li>Tachometer adaptable</li> <li>Class F insulation</li> <li>Double sealed bearings</li> <li>Available in explosion proof and washdown enclosures</li> <li>UL and CSA Certified</li> </ul> | Conveyors, extruders, packaging equipment, mixers, winders, printing presses, and metering pumps.                          | Variable Torque (VT), Constant Torque (CT), Constant Power (CP) |
| RPM III  NEMA & IEC  • 5-500 Hp (3.7-372 kW)  Learn more  |      | Unique laminated square frame design for improved commutation Square frame allows for increased rating per frame size Larger armature allows for optimum power generation and better ventilation for heat dissipation Patented PLS bearing lubrication system Highly customizable   | Mill drives, tube mills, coating lines, winders, printing presses, extruders, mixers, spindle drives.                      | Variable Torque (VT), Constant Torque (CT), Constant Power (CP) |
| Round frame motors  NEMA • 5-500 Hp (3.7-372 kW)  Learn more  |      | <ul> <li>SCR drive motors</li> <li>High dielectric stability</li> <li>Class F insulation</li> <li>Variety of enclosures</li> <li>Tachometer adaptable</li> </ul>  | Process lines, extruders, conveyors, test stands, winders, printing press, crane and hoist, web processing, machine tools. | Variable Torque (VT), Constant Torque (CT), Constant Power (CP) |
| Condition monitoring  |      |   |  |   |
| Product / offering  |      | Features and benefits   | Suggested applications   |   |
| ABB Ability™ smart sensors for motors  Learn more   | L 11 | <ul> <li>ABB Ability Smart Sensor converts motor into a<br/>smart device to let you know when it is time for<br/>service. The Smart Sensor can be easily attached<br/>to motors without the need for wiring. It collects<br/>operational data and health information of the<br/>motor.</li> </ul>   | Suitable for both finned<br>and rolled steel motors.<br>Rated for hazardous<br>locations.                                  |   |

\*ID load is the inverter duty load type

Please note: This is ABB's global offering and some products might not be available in your country. This document demonstrates the extensive product lines that are available as catalog number items. Additional configurations and capabilities are available. Please contact your local ABB NEMA sales office for assistance.

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